



Dart Aerospace Ltd.
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K6A 1K7
Canada

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D4839-1

Job Sheet 186585



Part No: D4839-1

Job Qty: 16 ea

Part Name: Blade



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/17/18

Job Tracking No:

Due Date: 1/4/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV A

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	16 Ea	1/4/19	1/4/19	0.00	0.00	Start Up Stores/Pkg-1		NOV 29 2018
100	Packaging	16 pcs	1/4/19	1/4/19	0.00	0.00	Packaging1-5		NOV 29 2018
110	QC	16 pcs	1/4/19	1/4/19	0.00	0.00	QC4		38 DAS
120	Packaging	16 pcs	1/4/19	1/4/19	0.00	0.00	Packaging3-2		DEC 03 2018
130	QC21-SA	16 Ea	1/4/19	1/4/19	0.00	0.00	QC21		6 DAS

Part Op Descriptions: 100 - PULL FROM STOCK: 646.9711 B _____ RE-IDENTIFY AS D4839-1

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
646.9711	Blade	16 Ea (1 ea)	90-Start up Operation	5104600

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	646.9711	16	67	0

Part Specifications

Specifications could not be found.

Plex 11/19/18 11:37 AM Dart.lajeunesse.marie



Container No: S133379



Part: D4839-1

Job No: 186585

Serial No/Batch: S133379

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Dart Aerospace Ltd.
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www.dartaerospace.com

Date: 11/29/18

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date : _____	Step #: _____	QTY Effective : _____		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY			
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐
Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐
Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐
Past Expiry Date ☐	Manufacturing Process ☐	OTHER : _____			
Misidentified ☐	Past Due ☐				